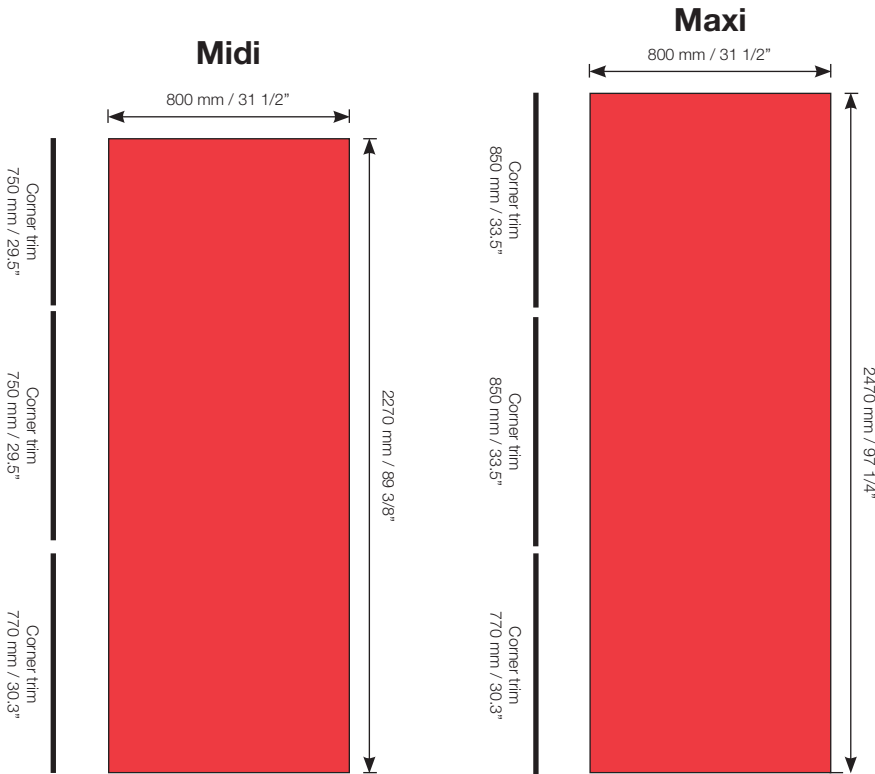


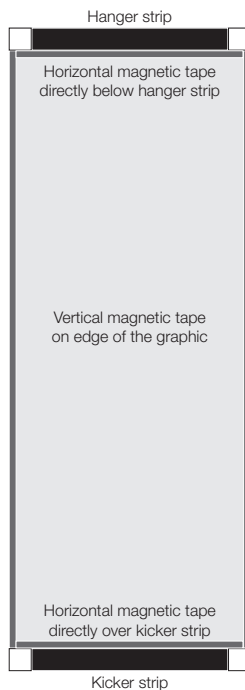
Graphic production and corner trim

for graphic production of door, see separate instruction sheet.



A template for the graphic panel production can be downloaded at:
<http://markbricdisplay.net/imagebank/PT-general.html>

Graphic panel attachments



Accessories

Kickers & Hangers

(incl. for the first set of panels)
800 mm / 31 1/5" Item IS-800-KHN

Magnetic tape (not incl.)
12 mm/0.5" A tape, 30 m / 98 ft. Item 82281

Each panel needs:
Midi 6,2 m / 21 ft.
Maxi 6,6 m / 22 ft.

Printer material

We recommended the following material:

Poster paper: 180 gr / 0.4 lb.
The printed graphic panels must be laminated before use.
Front side: 125 microns (0,125 mm) / 0.005"
Reverse side: 250 microns (0,250 mm) / 0.010" "stop light"

Polyester film: 330-370 microns (0,350 mm) / 0.013-0.015"
Top laminate: 125 microns (0,125 mm) / 0.005"



Kicker



Hanger

Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.