

Graphic Wing 400 mm curved

Extension Module

Item.no:

Midi IS-9406-1

Maxi IS-9406-2

Complete with:

	Midi IS-9406-1	Maxi IS-9406-2
1 1 Base post, 750 mm, adjustable foot	IS-W750-EBM	IS-W750-EBM
2 1 Extension post, 750 mm	IS-0750-EEM	IS-0750-EEM
3 1 Top post, 755 mm	IS-0755-ETM	IS-0755-ETM
4 1 Extension post, 200 mm	—	IS-0200-EEM
5 2 Curved beams 45°, 400 mm	IS-4045-O	IS-4045-O
6 2 Corner trims, 750/850	IS-0750-CT	IS-0850-CT
7 1 Corner trims, 770	IS-0770-CT	IS-0770-CT
1 Kicker & Hanger	IS-400-KHN	IS-400-KHN



Accessories

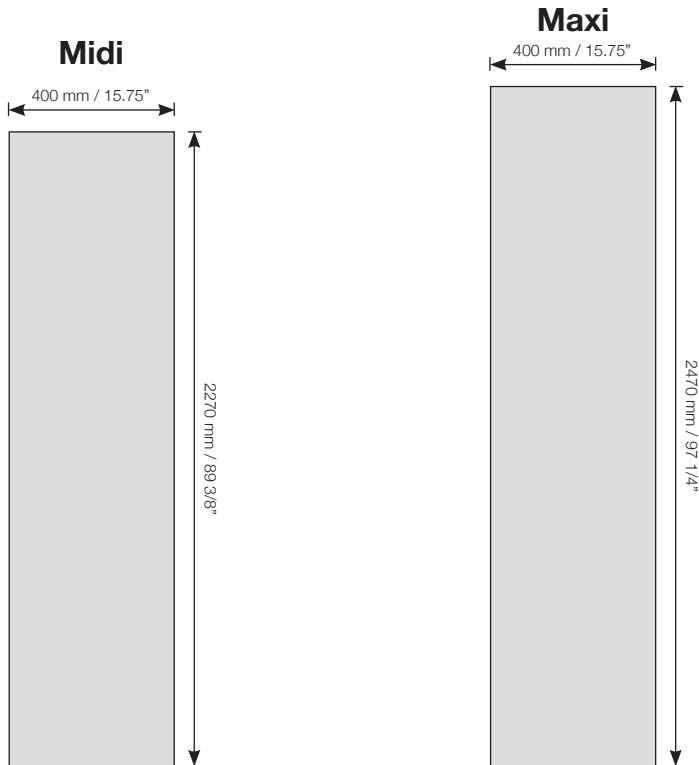


1 Replace the end post of your existing display wall with the post from your graphic wing module with magnet tape on two sides.

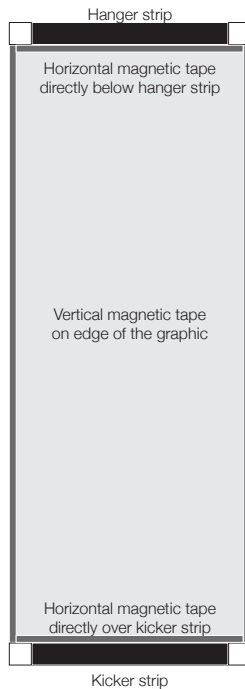
2 Mount the corner post (part no. 4 only for Maxi height) and 400 mm beam at the top and bottom. Connect the end post you removed and replaced in step 1.

3 Attach the graphic panels and complete your module by installing corner trims along both edges of the new graphic wing.

Graphic panel production



Graphic panel attachments



Accessories

Kickers & Hangers

(incl. for the first set of panels)
400 mm / 15.75"

Item IS-400-KHN

Magnetic tape (not incl.)

12 mm/0.5" A tape, 30 m / 98 ft. Item 82281

Each panel needs:

Midi 6,2 m / 21 ft.

Maxi 6,6 m / 22 ft.

Printer material

We recommended the following material:

Poster paper: 180 gr / 0.4 lb.

The printed graphic panels must be laminated before use.

Front side: 125 microns (0,125 mm) / 0.005"

Reverse side: 250 microns (0,250 mm) / 0.010" stop light"

Polyester film: 330-370 microns (0,350 mm) / 0.013-0.015"

Top laminate: 125 microns (0,125 mm) / 0.005"



Kicker



Hanger

Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.